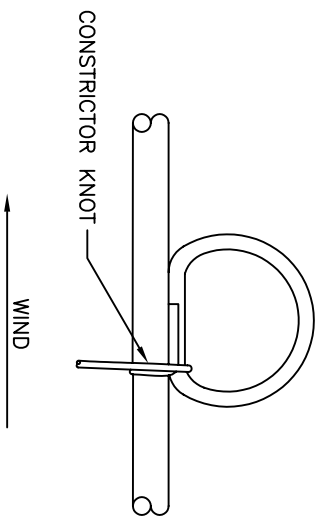


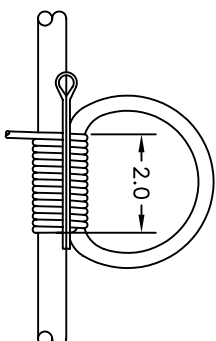
REVISIONS		
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STEP 1



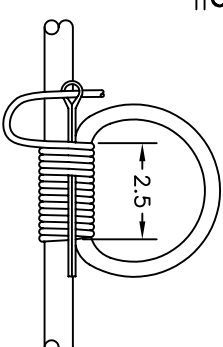
REMOVE CENTER FROM PARACHUTE ROPE AND DISCARD. SECURE D-RING AND ROPE WITH A CONSTRICTOR KNOT. WRAP CORD TIGHTLY IN THE WINDING DIRECTION. WIND TO APPROXIMATELY 2 INCHES. PARACHUTE CORD LENGTH=42 INCHES.

STEP 2



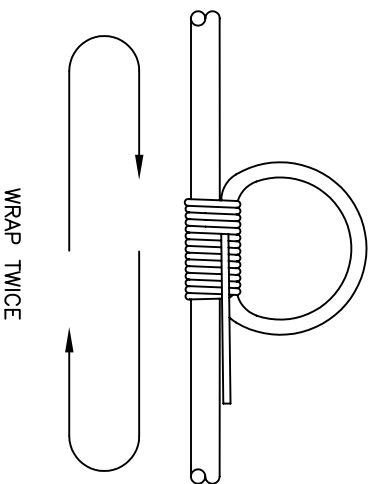
FORM A LOOP OUT OF SPARE STRING (THE PARACHUTE ROPE CENTER WILL WORK) AND PLACE ALONG ROPE AS SHOWN. MAKE SURE THE LOOP EXTENDS PAST END OF WINDING SO THAT CORD WILL NOT COMPLETELY COVER THE LOOP. CONTINUE WINDING, MAKING SURE EACH ROW IS TIGHT.

STEP 3



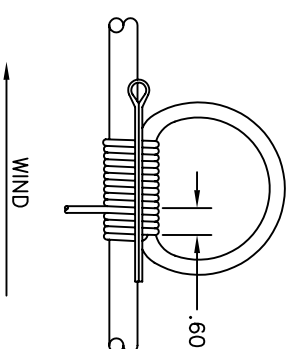
AFTER WINDING TO APPROXIMATELY 2.5 INCHES, FEED CORD THROUGH STRING LOOP. BE SURE TO HOLD TENSION ON THE REST OF THE CORD. USING PLIERS IF NEEDED, PULL LOOSE ENDS OF STRING LOOP ALL THE WAY OUT. PULL THE SLACK OF THE CORD UNTIL ENTIRE LENGTH HAS BEEN PULLED UNDER THE LAST FEW WINDINGS. SET STRING USED FOR THE LOOP ASIDE.

STEP 4



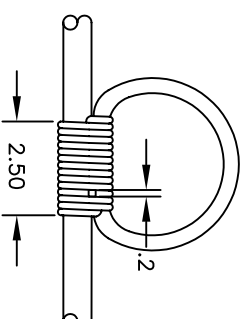
WRAP CORD BETWEEN THE TWO HALVES OF THE ROPE ASSEMBLY TWICE, CINCHING TIGHT EACH TIME, AS SHOWN.

STEP 5



BEGIN WINDING CORD FROM THE SAME LOCATION AS IN STEP 1, ENSURING THE FIRST WINDING OVERLAPS ITSELF. CONTINUE WINDING, PLACING EACH ROW SNUG UP AGAINST THE PREVIOUS ROW AND PULLING EACH ROW TIGHT. AFTER WINDING APPROXIMATELY 0.6 INCHES, FORM A LOOP OUT OF SPARE STRING AND PLACE ALONG ROPE AS SHOWN. MAKE SURE THE LOOP EXTENDS PAST END OF WINDING SO THAT CORD WILL NOT COMPLETELY COVER THE LOOP. CONTINUE WINDING, MAKING SURE EACH ROW IS TIGHT.

STEP 6



AFTER WINDING TO APPROXIMATELY 2.5 INCHES, FEED CORD THROUGH STRING LOOP. BE SURE TO HOLD TENSION ON THE REST OF THE CORD. USING PLIERS IF NEEDED, PULL LOOSE ENDS OF STRING LOOP ALL THE WAY OUT. PULL THE SLACK OF THE CORD UNTIL ENTIRE LENGTH HAS BEEN PULLED UNDER THE LAST FEW WINDINGS. SET STRING USED FOR THE LOOP ASIDE. CUT EXCESSIVE CORD DOWN TO 0.2 INCHES, AS SHOWN, AND MELT END WITH LIGHTER TO PREVENT FRAYING.

DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONAL		APPROVALS	
±	DECIMAL	DEPT	APPROVAL DATE
±	.XX ± .01	DRAWN	G. ARCIDI 7/21/08
±	.XXX ± .010	ENG MGR	
MATERIAL		PROD MGR	
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INSTRUCTIONS, CONSTRICTOR KNOT ASSEMBLY			
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SCALE: 1:1 FILENAME: 506139-000 SHEET 1 OF 1